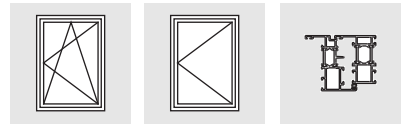
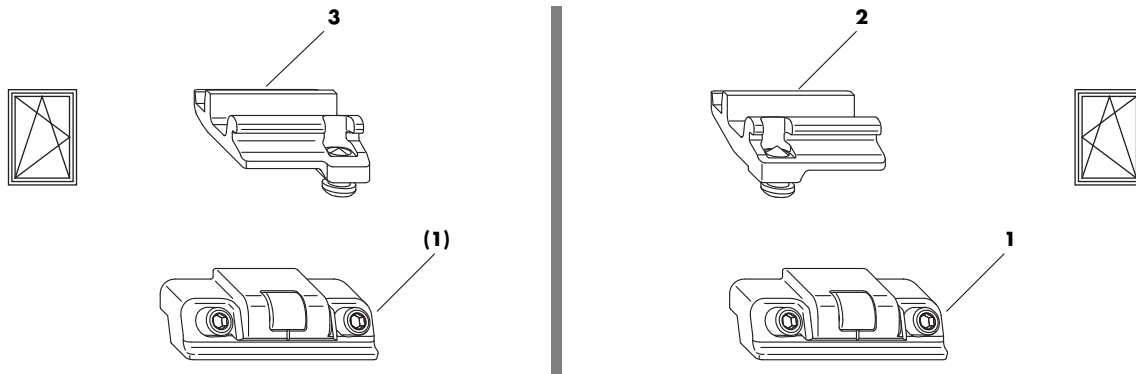




# ALU accessory

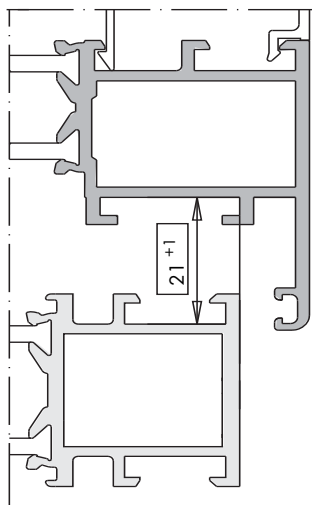
ALU sash lift



**Always** check the planning manual on aluminium (H4006.3042DE) for further details and specifications/information regarding the product and liability (guidelines: VHBH, TBDK and VHBE).



| Item | Pcs. | Description                  |  | Material no.    |  | Material no.    |
|------|------|------------------------------|---|-----------------|---|-----------------|
|      |      | <b>LM sash lift</b>          |   |                 |   |                 |
| 1    | 1    | Sash lift with roller        | 1   | MMFH0010-100010 | 20  | MMFH0010-100030 |
| 2    | 1    | RH LM sash lift run-up block |   |                 |   |                 |
| 3    | 1    | LH LM sash lift run-up block |   |                 |   |                 |



For details of accessories for Siegenia ALU hardware, please refer to the information on the LM eurogroove for aluminium profiles for windows and french windows.

The system manufacturer's specifications should also be observed.

LM eurogroove

**Assembly instructions**  
H48.ZubhLS014en

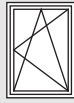
Technical specifications and colours are subject to change

H48.ZubhLS014en\_0\_2013-03

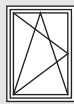
# LM sash lift assembly instructions

## Preparation steps:

View from below: RH sash lift run-up block (2)



View from below: LH sash lift run-up block (3)



## Vertical tilt point

### Sash without cen. lock

Position RH/LH sash lift run-up block (2/3) in the sash groove as shown and fix with grub screw (torque 1.5 - 0.25 Nm, 2.5 mm AF) (Figs. 2 and 3).

### with cen. lock

Position RH/LH sash lift run-up block (2/3) on the bottom locking side corner drive as shown and fix with grub screw (torque 1.5 - 0.25 Nm, 2.5 mm AF) (Figs. 1 and 3).

### Frame

Position sash lift (1) on bottom locking side as shown (Fig. 6) and fix with grub screws (torque 1.5 ± 0.25 Nm, 2.5 mm AF).

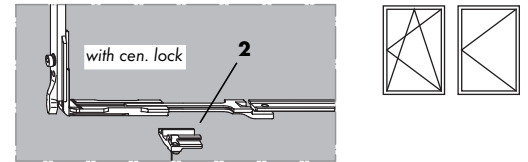


Fig. 1

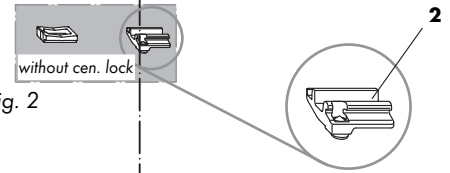


Fig. 2

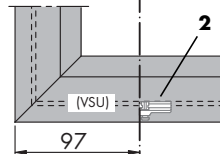


Fig. 3

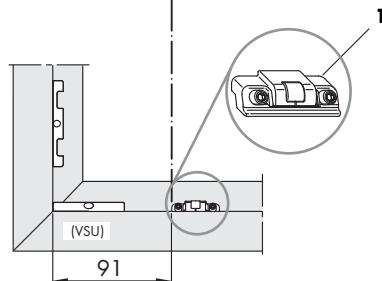


Fig. 4

## Horizontal tilt point

### Sash

Position RH/LH sash lift run-up block (2/3) on the tilt lock as shown and fix with grub screw (torque 1.5 - 0.25 Nm, 2.5 mm AF) (Figs. 5 and 6).

### Frame

Position sash lift (1) on bottom locking side as shown (Fig. 7) and fix with grub screws (torque 1.5 ± 0.25 Nm, 2.5 mm AF).

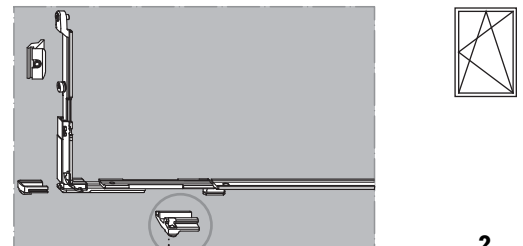


Fig. 5

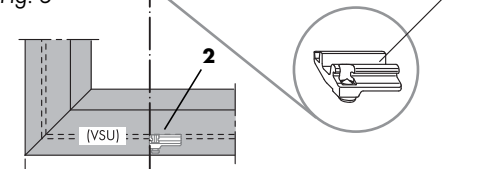


Fig. 6

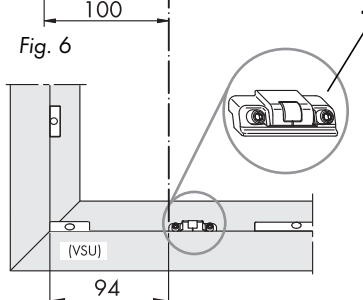


Fig. 7