# **OPERATING INSTRUCTIONS**



# ALU

Operating instructions

ALU axxent PLUS, ALU 2200, ALU 5100, ALU 5200, ALU-DK/TBT200, ALU-D300, AU RB/SF

Window systems

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## Content

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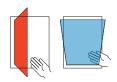
05.2018

### 1 Safety notes





- Use only stable stepladders
- Secure yourself from falling out of the window.
- Do not hold onto open window sashes.



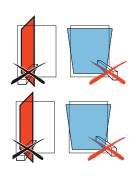
#### 1.2 Parts of the body may get caught, resulting in injury

• When closing windows or patio doors, never place your hand in the opening between the sash and the frame.



# 1.3 Risk of injury and material damage due to pressing the sash against the edge of the opening

• Do not push the sash against the edge of the opening (window reveal).



# 1.4 Risk of injury and material damage due to placing objects between the sash and frame

• Do not place objects in the opening between the sash and the frame.

# 1.5 Risk of injury and material damage due to additional load on the sash

• Do not subject the sash to additional loads.



#### 1.6 Risk of injury from wind

- Do not allow open sashes to be blown around by the wind.
- Make sure to close and lock windows if it is windy or if there is a draught.



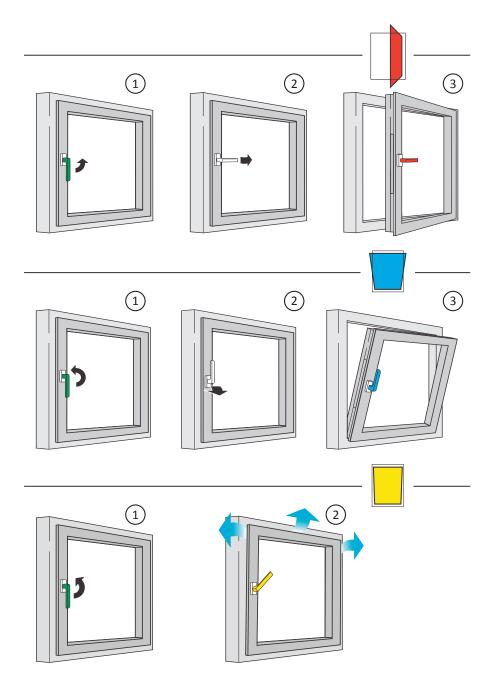
## Risk of injury in case of window element functional disorder

- Do not continue to use the window in case of functional disorder.
- Secure the window and have it repaired by a **qualified technician** as soon as possible.

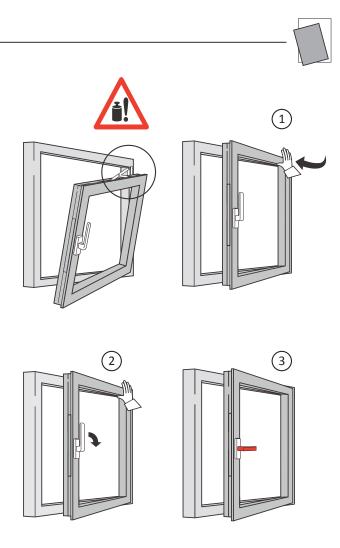


This symbol indicates special features and designates facts that require increased attention.

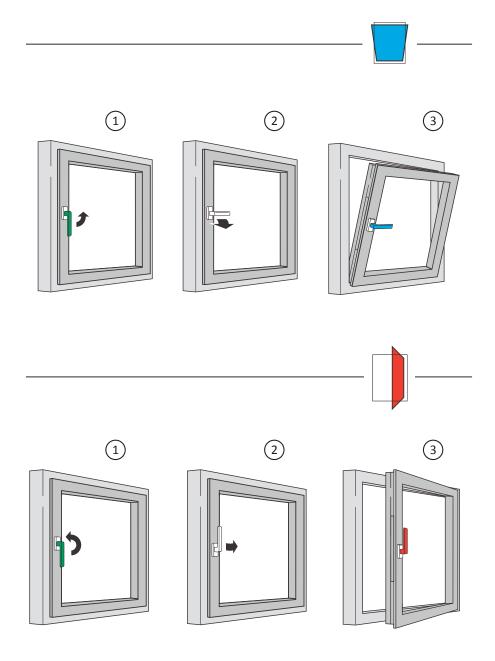
#### **Operation - turn and tilt** 2



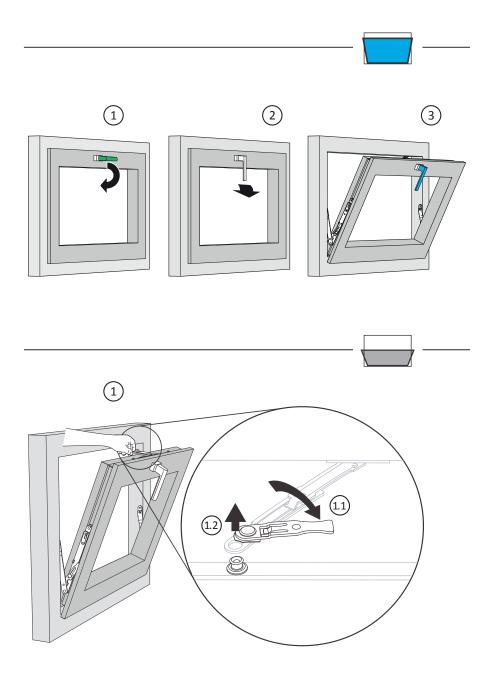
## 3 Rectifying operating problems



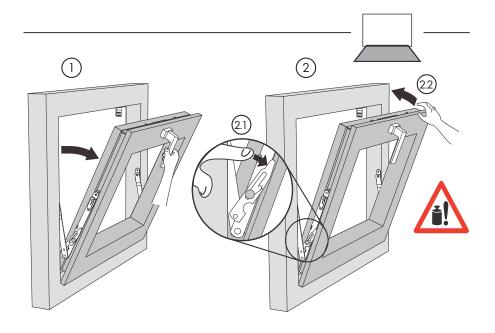
## 4 Operation - tilt-before-turn (TBT)

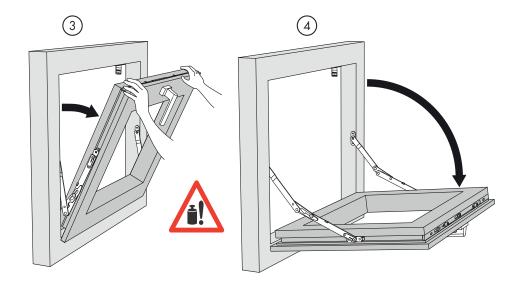


## 5 Operation - tilt only



#### **Operation - tilt** 6





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